

Identifying, sharing, and rewarding innovative ideas from local road agencies



#### **Attention!**

**Note:** This document describes equipment and practices developed by employees of local road agencies for use within their agencies. The equipment and practices described herein have not necessarily been tested and/or approved to meet engineering design or safety standards. Agencies considering adopting the practices described in this document should first verify the practice is appropriate and safe for their agency's use. The Center for Technology & Training (CTT) is not responsible for damage to equipment or facilities, or for bodily injury as a result of reproducing and/or using the equipment or practices described herein.

#### What is the Great Ideas Challenge?

Working through Michigan's Local Technical Assistance Program (LTAP), members of the Center for Technology & Training staff visit dozens of local road agency facilities every year. Every time we stop at a county road commission or a city department of public works, we are impressed with what goes on behind the scenes. The men and women who manage and maintain local agency roads, facilities, and equipment are intelligent, ambitious, passionate, innovative, and productive. No matter the obstacle, they figure out how to get stuff done — and do it well.

The *Great Ideas Challenge* is meant to help identify, share, and reward the great work that gets done at local road agencies in Michigan. The Challenge is open to all employees of road agencies who serve counties, townships, cities, and villages in Michigan. All entries are considered for the statewide competition, and the entry that wins first place in Michigan is automatically entered in the Federal Highway Administration's LTAP Build a Better Mousetrap national competition.

Next year, the 2017 Great Ideas Challenge will open on March 6, 2017.

#### **Special Thanks to the Judges**

Judges for the *Great Ideas Challenge* took time out of their busy schedules to evaluate, discuss, and score each entry based on five criteria: Cost, Ingenuity, Effectiveness, Ease of Adoption, and Return on Investment. Judges include:

Andi Barajas — Challenge Coordinator, Michigan LTAP Robert Lindbeck — Engineer/Manager, Alger County Road Commission Peter Meingast — Engineering Assistant, Center for Technology & Training Drew Roberts — Engineer Intern, Center for Technology & Training Pete Torola — Research Engineer, Center for Technology & Training

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# WING HINGE BRACKET

# **Ottawa County Road Commission**

### **Contact Information**

Randy Nagelkirk, Equipment Supervisor rnagelkirk@ottawacorc.com 616.842.5400

#### **Problem Statement**

Nearly almost all road commissions have used wings for part of their snow fighting equipment. We quickly noticed that they take a lot of abuse by hanging out of the side of the truck. Eventually, we noticed that the hinge would start to bow. This would make it impossible to remove the hinge pin and the wing would lose its stability. This would also cause damage to the mounting center hole of the wing.

### Summary of Solution

The solution is to give the wing more support at the mounting end. A mechanic technicians of Ottawa CRC's Grand Haven Garage came up with a swivel mounting system that still allows for wing mobility while giveing stability to the mounting system. Since they introduced this change, they haven't had any mounting bracket issues.

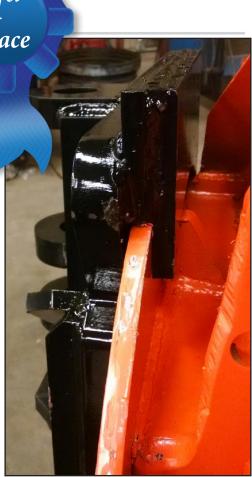
### Labor, Equipment, & Materials

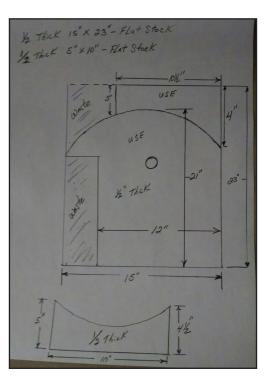
Materials needed include: steel, which most municipalities already have as scrap around the shop: <sup>1</sup>/<sub>2</sub>" thick flat stock around 15" X 23" and 5/8" flat about 10" X 5". Costs include the time to cut and weld the steel. Tools needed would be a torch or plasma cutter, a welder, and a drill.

#### **Benefits**

- The wing is more stable.
- Wing mounting bolt stays tight.
- Less egg shaping occurs in the mounting center hole.
- Less chance of wing breaking off (safer for public and driver)
- This increases wing life with a two-holding mount.







# AUTOMATED ROAD MAINTENANCE SPREADSHEET

# Berrien County Road Commission

### **Contact Information**

Michael Juengling, Traffic Technician mjuengling@bcroad.org 269.925.1196

### **Problem Statement**

The Berrien County Road Commission (BCRC) needed to develop a better way to track the history of maintenance and construction activities on every road under its jurisdiction as well as schedule future activities with estimates of future costs for these activities. They had previously created color-coded ten-year maintenance and construction activities maps using their Act 51 certification maps. This was a great step forward as it allowed them to see in one quick glance where work had been done. However, it did not give any guidance as to which roads should be scheduled next for maintenance or construction, and it did not easily allow costs to be calculated. They also wanted to factor in the Pavement Surface Evaluation and Rating (PASER) results, which help determine what treatments should occur and when based on road surface deterioration. Previous methods of determining a project list were chosen by BCRC foremen and township officials making recommendations, and coming to a general consensus. This method resulted in a haphazard maintenance program with many roads being treated prematurely, some roads being forgotten, and other roads having ineffective treatments applied. The BCRC decided that it needed a method to create a road maintenance plan that would combine road maintenance history, average daily traffic (ADT), treatment intervals, PASER, PASER recommended treatments, cost estimates and future projections. This was the beginning of their Automated Road Maintenance Project Spreadsheet (ARMPS). The inspiration for this project came from a spreadsheet created by the traffic department to keep track of roads painted every year and to generate a road painting list for the next year

based upon ADT.

#### **Summary of Solution**

The method used for generating a road maintenance project list is by using an Excel spreadsheet containing formulas to calculate the needed results. A master road list is first created listing road name, location, segment length, road type (Primary, Local, Subdivision, etc.), township, current PASER, ADT (broken down into five traffic levels) and road surface type (asphalt, gravel, or sealcoat). Next, the year of the last treatment or activity is entered based on six categories: 2 inches or greater of asphalt, prime and double seal, year last seal coated, year last slurry or micro sealed, year last graveled, and year last crack sealed.

Automated Road Maintenance Project List (ADT priority, road name, length, township, time based project, total/Twp cost, PASER suggested project & cost) Total Project Twp Cost Project Territorial Road to dead end (north) 0.35 Dambridge CHIP SEAL 57.176 \$4.520 You should grind, gravel & double seal Prime & D.G. \$25,130 \$14.0 Rd Territorial Road to North Branch Road 1.51 Bainbridge CHIP SEAL \$30,955 \$19,932 You should grind, gravel & double seal Prime & D.S. Territorial to North Branch Rd 1.52 Baxbridge CHIP SEAL North Branch to Carmody Road 1.99 Bainbridge CHIP SEAL \$31,100 \$20,004 \$40,795 \$26,268 You should grind, gravel & double seal Prime & D.S. \$142.882 
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 You should grind, gravel & double seal
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 </ \$21,540 Napier Avenue to dirt 0.30 Bambridge CHIP SEAL Meadowbrook Rd to Territorial Road 2.55 Bambridge GRAVEL \$13,200 You should grind, gravel & double seal Prime & D.S. \$13,200 Gravel View of the seal Prime & D.S. 1.00 Barbridge CHIP SEAL 1.00 Barbridge CHIP SEAL 0.49 Barbridge CHIP SEAL 0.43 Barbridge CHIP SEAL 2.24 Barbridge CHIP SEAL \$71,80 56.463 You should grind, gravel & double seal Prime & D.S. 55.576 You should grind, gravel & double seal Prime & D.S. \$29.568 You should grind, gravel & double seal Prime & D.S. \$8,815 \$45,920 S13.20) You should grind, gravel & double teal
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S148 You should grind, gravel & double teal
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S0600 \$20,500 \$10,250 \$15,785 \$9,400 \$7,995 \$15,375 \$10,250 100 Bainbridge CHIP SEAL 050 Bainbridge CHIP SEAL 072 Bainbridge CHIP SEAL \$71,800 curve to Carmody Meadowbrook Road to Twp line Dark Road to Readock Road Road to end (east) CHIP SEAL CHIP SEAL CHIP SEAL \$28,000 Meadowbrook to Empire Napier Ave to Napier Ave 1.51 Banbridge CHIP SEAL 0.33 Banbridge CHIP SEAL S30,965 S19,932 You should grind, gravel & double seal Prime & D.S. S6,765 S4,356 May benefit from an asphalt overlay Overlay \$108,418 \$64,17 North Branch Road to Carmody Road 1.69 Bainbridge CHIP SEAL \$34,645 \$22,508 You should grind, gravel & double seal Prime & D.S. \$121,342 \$71,8 Pipestone Lake Drive Meadowbrock Road to end (north) 0.12 Bambridge CHIP SEAL \$2,490 \$1,584 Michael Road to Ward Road 1.01 Bainbridge GRAVEL \$18,968 \$13,43 CHIP SEAL CHIP SEAL CHIP SEAL CHIP SEAL Overlay 05/07/2015

The spreadsheet then calculates the next year

that a maintenance activity should occur. These calculations are placed into five categories (next scheduled crack seal, seal coat, slurry/ultra-thin, reconstruction, or gravel) based upon best accepted practices for maintaining asphalt, seal coat, and gravel roads.



# AUTOMATED ROAD MAINTENANCE SPREADSHEET (cont.)

The Automated Road Maintenance Project Spreadsheet (ARMPS) then creates a project list for the current year based solely on these recommended maintenance intervals. Next, the total project cost is estimated based upon average cost per mile for that type of road treatment or project. Road treatment costs are entered into the spreadsheet and are fully customizable. Future treatment costs are then estimated based upon a yearly inflation rate (typically 2% or 3%) that the user may also enter. In the next column, a project cost for townships is calculated. Based upon what the average township pays on the local road system, these numbers are determined by what the user initially enters for the cost per mile of each treatment. Primary roads may be removed from township costs estimates by entering "Yes" or "No" at the bottom of the ARMPS.

The next column in the ARMPS is called "Notes". This column will give a treatment recommendation based upon the latest PASER and *not* the time interval since the last treatment or activity occurred. The next three columns are also based upon the segment's PASER. These columns list the recommended treatment, project cost, and township cost for the recommended treatment.

The ARMPS can now project out ten years with a project list for every year. A ten-year cost summary is generated giving the average cost per year if this program is followed.

Once again, the ARMPS is fully customizable for treatment intervals, treatment cost per mile, inflation rate, and PASER trigger; and it can remove primary road projects for estimating township costs.

### Labor, Equipment, & Materials

The ARMPS will be easily customized by other road agencies. For example, a person familiar with Microsoft Excel will be able to remove the Berrien County road data, mileages, ADT, and so forth. and then enter their own agency's road information. The agency can then enter their own cost per mile information for various treatments.

#### **Summary of Expenses**

The BCRC has implemented this spreadsheet by using it as a tool to engage local townships. It is very effective in showing a need to increase township expenditures for local road maintenance. The spreadsheet has been used at many township meetings. The spreadsheet has resulted in many townships increasing their local road budget and has helped in the passing of road millages. The BCRC experienced savings immediately by reducing the time needed to generate project lists. Errors of duplication or admission have been greatly reduced. More revenue from local townships has been secured by using the ARMPS. Long-term savings will be created by treating roads only when needed and without forgetting to treat a road at the correct time.

#### **Benefits**

Staff and local officials have been very positive. The project list is generated by taking into account industry best practices, current PASER, and average daily traffic which demonstrates a sound, logical method to selecting various roads for treatments or projects.

The ARMPS was developed in 2015 and is now in use. Officials have used previous methods to determine a three-year project list and found that the results were almost identical to the three-year projects list calculated by the ARMPS. The biggest difference noted was the time needed to generate project lists which was greatly reduced (hours versus days) by using the ARMPS.

# **CYROGENIC TREATMENT OF MOWER BLADES**

### Grand Traverse County Road Commission

#### **Contact Information**

Tim Trudell, Fleet and Facilities Manager ttrudell@gtcrc.org 231.922.4848

#### **Problem Statement**

One of the routine summer maintenance activities is mowing roadsides. In an average year, Grand Traverse County Road Commission (GTCRC) purchases 100 mower blades at an approximate cost of \$32.27 each. A strategic approach to extend the wearing life of the blades was undertaken. Costs would be saved in the labor needed for replacing the blade as well by reducing the number of blades required.

#### **Summary of Solution**

With the thousands of mower blades that are used annually by road agencies, most of these blades end up being sold for scrap because of their typical one-day usage life. To maximize the initial dollars being spent purchasing blades, a question was raised as to howd their usage life be extended yet still sold for salvage value.

Based on discussions with Industrial Cyrogenics Engineering (ICE), the Fleet & Facilities Manager agreed to test a method where a cryogenic material is used to toughen materials. If this process works, a substantial savings could be achieved. The process used





by ICE has been engineered over the last eight years and is an adaptation of Swiss watchmakers.

In early 2015, they shipped 66 blades for the cryogenic treatment. Treated blades were placed on two mowers and used throughout Grand Traverse County. It should be noted that due to political pressures, roadside spraying was discontinued in 2005. Therefore, unchecked vegetative growth and soil conditions also contributed to the early death of the blades.

It was decided in advance that blades would need to last an additional 30 hours of operation. Early, frequent checks on the rate of blade deterioration revealed the cryogenic treatment was effective. By the end of mowing season, it was determined to be a success.

#### Labor, Equipment, Materials, & Expenses

By the end of the season, it was determined that cryogenically-treated blades had increased their usage life by

# CYROGENIC TREATMENT OF MOWER BLADES (cont.)

500% — lasting from one day up to five days. The cost to treat blades was \$16.05 per blade. Both labor and material costs were reduced.

Before the treatment, blades only lasted one day. During a typical season, they would use 100 blades. After using the treatment, the blades lasted five days. Now, the seasonal usage is 40 blades — the net result has been a reduction of 60 blades at \$32.27 each.

Before the treatment, labor time required two employees each two hours to do 25 set changes. After the treatment, labor time now requires two employees each two hours to do 10 set changes. The net result has been a reduction of 15 set changes multiplied by four employee hours, or 60 hours of labor.

Since inception, treated broom bristles last 2.5 times longer and loader cutting edges last 3 times longer.

Savings in blades is \$1,294.20 plus 60 hours of labor.

#### **Benefits**

This method has an application for every road agency that uses mower blades and broom bristles cutting edges for loaders. The only change required is to have blades available in time to have them treated. Turnaround time from pickup to delivery was approximately one work week.





# **SOUTHWEST STICK**

# Michigan Department of Transportation

#### **Contact Information**

Ryan Piasecki, Heavy Equipment Mechanic 10 piaseckir@michigan.gov 269.657.4980

#### **Problem Statement**

For years, they relied on the operators to return the salt hopper doors to the correct calibrated height using line of sight decals. This resulted in door height discrepancies from the person-to-person interpretation of the decals. The trucks ended up either distributing too much salt or not enough. Since they were losing track of exactly how much salt was being used, it was costing them money in salt usage and man power to constantly recalibrate trucks.

#### **Summary of Solution**

The southwest stick is a stainless steel bar that attaches to the door jack and is slotted to allow for full door travel to the open position for unloading purposes. When the door is closed, the slot returns the door to the calibrated height every time. No guess work.

#### Labor, Equipment, Materials & Expenses

In order to fabricate the Southwest Stick, Mr. Piasecki first measured the door travel from the calibrated opening to its

full open position. He then cut a piece of 3/16" stainless steel banding to length to accommodate the full travel. Then, he drilled a 3/8" hole at one end for the bottom mount point. From there, Mr. Piasecki marked the two spots needed to drill the holes for the full open position of the door and the point at which the door is at the calibrated opening. He then, used a cut-off wheel to cut the slot between these two holes to allow the bar to slide up and down as the door jack is raised and lowered. Creating the two different door stops took about an hour. The short door stop (pictured below) works for the Monroe trucks and fits all bodies. The long stick is for the Monroe slide in hoppers. Installation is simple: the stop just slides onto the pins already in place from the Monroe truck's initial manufacturing and it uses two stainless steel hair pins and a 3/8" washer to prevent the top hair pin from getting caught in the slot. For ease of mass production and accuracy, Mr. Piasecki took the prototypes to a local fabrication shop to make them in mass quantity with a computerized numerical control machine or water-jet. It costed \$22 per piece for the fabrication shop to create. There was an additional \$5 in hardware to install the stick on the truck. The southwest stick takes five minutes to install and costs \$22.00 per truck.

#### **Benefits**

They installed them on all 80 plow trucks in their region this winter and the operators like them. They have had fewer complaints of the trucks not distributing salt correctly, which means less recalibrating and time saved.





# LOADER BUCKET ATTACHMENT

# Mackinac County Road Commission

### **Contact Information**

Dirk Heckman, Engineer Manager heckman@sault.com 906.643.7333

#### **Problem Statement**

The Mackinac County Road Commission (MCRC) needed a way to remove debris from floor drains and to eliminate the manual labor associated with live-bottom dump trucks.

### **Summary of Solution**

The MCRC came up with an attachment for loader bucket, which removes debris from floor drains and eliminates a great deal of manual labor. The attachment is a heated cold-patch tray that works for live-bottom dump trucks.

#### Labor, Equipment, & Materials

The loader bucket attachment was fabricated from existing matierals. The only cost to the MCRC was the labor to fabricate and install the loader bucket onto the live-bottom trucks.

#### **Benefits**

The loader bucket attachment reduced down time for drivers as the debris is prevented from clogging the floor drains.

The attachment also prevents back injuries, other injuries, and reduces the manual labor that are associated with live-bottom dump trucks.

# **SPECIAL NEEDS & WHEEL CHAIR LOAN PROGRAM**

# **City of Madison Heights**

#### **Contact Information**

Jim Schafer, Community Develepment Director jimschafer@madison-heights.org 248.583.0831

#### **Problem Statement**

Many city road construction projects result in closure of residential roads for a period of time. This is not only inconvenient to residents, but it also results in safety issues for those who have mobility limitations. Madison Heights seeks to reduce the impact of construction projects on residents as well as make sure city staff and contractors are aware of residents who may need additional assistance during construction.

#### **Summary of Solution**

Madison Heights has a Special Needs Form that is distributed to all residents in construction areas. The form is filled out by residents and is then used to alert staff, contractors, and public safety personnel of the special needs so they can keep their eyes and ears open to any additional assistance these residents might need during construction. A small placard is provided that they may post in their front window so field personnel can easily but unobtrusively determine residents with special needs. Madison Heights personnel can then focus on access and other issues that reduce the impact of construction on those residents. Residents who have barrier-free tags or plates also inform Madison Heights of this so they can determine how many temporary barrier-free parking spaces to locate adjacent to construction zones. These measures make projects less intrusive on the citizens' daily lives.

In addition, Madison Heights teamed up with Wright and Filippis, a local business that provides wheel chair and prosthetic services in order to provide free heavyduty wheel chairs to residents in construction areas for their use during construction.

#### Labor, Equipment, & Materials

The labor associated with this program included distributing the Special Needs Form and answering





# SPECIAL NEEDS & WHEEL CHAIR LOAN PROGRAM (cont.)

questions related to the form at the City of Madison Heights office. Besides the cost of form distribution, there is no other funds needed for the program, which has been in effect each construction year since 2007.

#### **Benefits**

Both the Special Needs Form and the Wright & Filippis wheel chair service programs have been very well received by City residents. It fosters a good line of communication with impacted residents and eases many of their concerns regarding a project's impact on them or a family member.

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OF PROGRE	300 W. Thirteen M Madison Heights,		eights, MI 48071 Madis	on Heights, MI 48071 Madiso	Thirteen Mile Road on Heights, MI 4807
	ROAD	IMPROVEN	www.madison-heights.o		
	S	pecial Ne	eds Form		
As a part of the Projects on peopl		-	we want to reduce	e the impact of the Cit	ty's Road
form and return i	t to the City. If y ide a Handicap Pa	you have a barrie rking space durir	r free parking tag ng construction for	vility, etc.) please fill or plate for your spec each barrier free par	ial need,
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Community Devel	opment Departme	ent), fax it to (2		we can make arranger	
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(Please print)					
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IGHT OF PHONE SERVICES				Water & Treasurer	

# **UNIVERSAL SIGN TRAILER**

# **City of Marshall**

### **Contact Information**

Mike Hackworth, Superintendent mhackworth@cityofmarshall.com 269.781.5183

#### **Problem Statement**

The City of Marshall was looking for a way to manage traffic control sign storage and deployment.

### **Summary of Solution**

The City of Marshall has developed a method of organization and storage for managing traffic control sign storage and deployment.

## Labor, Equipment, & Materials

Materials and labor.

### **Benefits**

This method gives the workers in the field the benefit of designated sign storage and deployment equipment.

# **MODIFIED PNEUMATIC ROLLER**

# Road Commission of Kalamazoo County

#### **Contact Information**

Travis Bartholomew, Operations Director tbartholomew@kalamazoocountyroads.com 269.271.1155

### **Problem Statement**

When applying a chip seal, a narrow roller needs to have multiple passes in order to cover the construction area.

### **Summary of Solution**

By modifying a new 84" pneumatic tired roller to accept an additional roller system. the new combined unit has an overall working width of 144".

### Labor, Equipment, Materials & Expenses

Labor and materials.

### **Benefits**

The new roller cuts the equipment and labor costs in half for chip seal projects. The roller can also be used for gravel road maintenance.

# ALERT SYSTEM — RCKC CONNECT

### Road Commission of Kalamazoo County

#### **Contact Information**

Michelle Podgorski, Administrative Assistant mpodgorski@kalamazoocountyroads.com 269.381.3171 ext. 226

#### **Problem Statement**

The Road Commission of Kalamazoo County was seeking a means to provide prompt information and notifications to the citizens of Kalamazoo County in the event of road closures, detours, and travel-related construction projects.

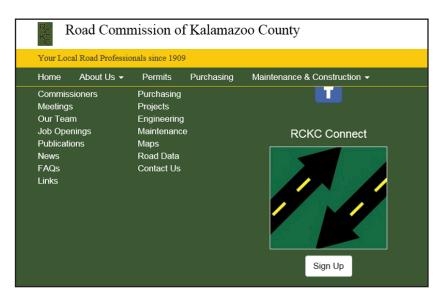
#### **Summary of Solution**

Statistics show that more than 75 percent of adults use social media on a daily basis as a primary means of communicating and accessing information. The Road Commission of Kalamazoo County incorporates social media into its overall communications to provide citizens with different ways to communicate with the Road Commission of Kalamazoo County.

The Road Commission of Kalamazoo County launched "RCKC CONNECT" on April 12, 2016. This service allows citizens to sign up for notifications via phone call, text message, and e-mail based on locations they care about. They can choose how they receive notifications about events that may affect their travel from home, work, school, and more.

RCKC CONNECT is accessible from the Road Commission of Kalamazoo County's website home page, www.kalamazoocountyroads.





com, or the Everbridge CONTACTBRIDGE Application (available in the Apple Store and Google Play Store). Citizens must sign up and create a profile by entering their contact information and location. They then choose "Alert Subscriptions" in order to receive notifications from RCKC CONNECT.

The RCKC CONNECT mobile app offers two-way communication, which allows RCKC to deliver text message alerts to residents directly on their smartphones using CONTACTBRIDGE and allows residents to submit service requests, pictures, and free-form text to RCKC.

# ALERT SYSTEM — RCKC CONNECT (cont.)

RCKC CONNECT is also used internally for initiating employees to report to work during an emergency situation.

#### Labor, Equipment, Materials & Expenses

- Subscription fees for Mass Notification System
- Service is free to the public
- Staff time for set up, installation, and testing
- Promotion and advertising products

### **Benefits**

The use of a mass notification gives the Road Commission of Kalamazoo County the ability to send time-sensitive alert messages to citizens, emergency service providers, schools, and mass transit authorities as events occur. With this system, the public is kept informed of travel delays that may affect their daily travels. Further, emergency service providers are able to plan their routes accordingly in an effort to provide the best possible services to the public. The Road Commission of Kalamazoo County is able to use the mass notification system internally to quickly and efficiently call additional personnel into work in the event of an emergency. The two-way communication tool is an effective and easy method for reporting service requests to the Road Commission of Kalamazoo County.



The Center for Technology & Training is located on the campus of Michigan Technological University. The CTT's mission is to develop technology and software, coordinate training, and conduct research to support the agencies that manage public infrastructure. For more information, visit www.ctt.mtu.edu.